



ONE STOP SHOPPING FOR METAL CASTERS

1382 Lear Industrial Park Avon, OH 44011

(440) 937-7979 FAX (440) 937-7999

www.dykast.com sales@dykast.com

SUPER LADLE INFORMATION SHEET

SUPER LADLE INFORMATION, CARE AND MAINTENANCE

- The ladles are made out of expanded steel, a ceramic fiber, Refractory saturated fiberglass, Refractory cement, and Boron Nitrite.
- Ladles should be stored in a dry environment. Prior to leaving our facility they are heated to 500°f for 2 hours.
- They should be preheated prior to use as they can pick up moisture in transit especially in the winter.
- Repair kits and Boron Nitrite Lubricat (blue coating) are available from Dy-Kast Supply and Equipment.

SUPER LADLE REPAIR KIT INSTRUCTIONS

1. Remove all aluminum.
2. Pack the wet felt in the damaged area using the paint as an adhesive.
3. Place a piece of fiberglass tape over the wet felt – again using the paint as an adhesive.
4. Dry thoroughly.
5. Sand smooth using fine grit sand paper.
6. Coat area with paint. (2 coats)
7. Make sure there is no moisture prior to using again.

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WE ACCEPT ALL MAJOR CREDIT CARDS